



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5012026

DAS
13
9-89

D3031-1
Job Sheet 168461



Part No: D3031-1

Job Qty: *20* ea

DAB

Part Name: Loop

NOV 15 2017



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP A 01.05.30 New Issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		11/23/17	0.00	0.00	Purchasing		
110	Packaging	10 pcs		11/23/17	0.00	0.00	Packaging2	<i>SOP</i>	
120	QC	10 pcs		11/23/17	0.00	0.00	QC6	<i>38</i>	
130	Powdercoat	10 pcs		11/24/17	0.00	0.17	Powdercoat3	<i>9-89</i>	<i>BL 17/11/28</i>
140	QC	10 pcs		11/24/17	0.00	0.00	QC3		<i>38</i>
150	Packaging	10 pcs		11/24/17	0.00	0.00	Packaging3	<i>GA</i>	<i>9-89</i>
160	QC21-SA	10 Ea		11/24/17	0.00	0.00	QC21	<i>GA</i>	<i>DEC 01 2017</i>

Part Op 100 - Issue P/O: *038375* Possible supplier: -Thomas Hardware P/N TH73 - Austin Hardware P/N 6411G- Description: Footman Loop- All dimensions are in inches- Tolerances are per Dart QSI 018 unless otherwise noted Material release note

110 - Ensure Material Release Note is attached

130 - START TIME: *4:50* OVEN TEMPERATURE: *320°* FINISH TIME: *5:25*

150 - LOCATION : GA

11136370

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	6411G	10	0	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



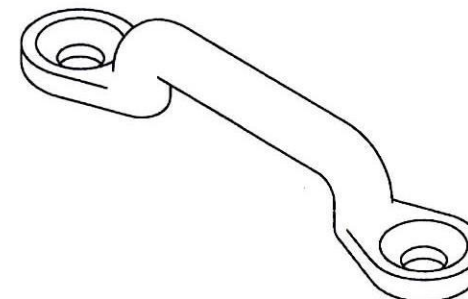
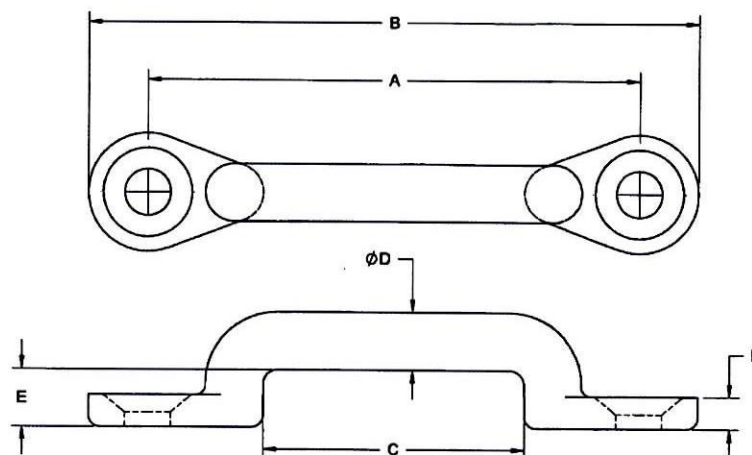
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description Work	DISPOSITION	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left; padding: 5px;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width: 25%; padding: 5px;"> ☐ Slid tube ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite </td> <td style="width: 25%; padding: 5px;"> ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier </td> <td style="width: 25%; padding: 5px;"> ☐ Engineering ☐ Quality ☐ Other </td> <td style="width: 25%;"></td> </tr> <tr> <td colspan="3" style="height: 40px;"></td> <td style="text-align: center; padding: 5px;">MRB (QSI042) Approval</td> </tr> <tr> <td colspan="3" style="height: 40px;"></td> <td style="text-align: center; padding: 5px;">Completed By</td> </tr> <tr> <td colspan="3" style="height: 40px;"></td> <td style="text-align: center; padding: 5px;">Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td colspan="3" style="height: 40px;"></td> <td style="text-align: center; padding: 5px;">QC / QA Coordinator Approval</td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				☐ Slid tube ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite	☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier	☐ Engineering ☐ Quality ☐ Other					MRB (QSI042) Approval				Completed By				Lead hand / Supervisor Approval Verification				QC / QA Coordinator Approval
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SPECIFICATION CONTROL DRAWING



D3031-X LOOP

DART P/N	A	B	C	ØD	E	F	FINISH	WEIGHT	SUPPLIER	SUPPLIER P/N
D3031-1	3.13	3.64	2.09	0.25	0.31	0.16	POWDER COAT GREY (4.3.5.6) PER DART QSI 005 4.3	0.06 LBS	THOMAS HARDWARE	TH73
D3031-3	2.13	2.84	1.12	0.25	0.25	0.14	NONE	0.04 LBS	AUSTIN HARDWARE	6411G
									AUSTIN HARDWARE	AH 6411-B

△

RELEASED
09/05/05

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: SEE TABLE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE TABLE

B	ADD D3031-3 (B8-1); UPDATE FORMAT TO CURRENT STANDARD	PH	09.04.14
A	NEW ISSUE	CP	01.05.18
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH	DRAWING NO.	REV. B
CHECKED	A	D3031	SHEET 1 OF 1
MFG. APPR.	N/A	TITLE	SCALE
APPROVED	24/2	LOOP	NTS
DE APPR.	24/2	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	09.04.14		



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038375

Supplier: ROY002-VU
Royal Bank Visa
x
xx
ON
0 Canada
Phone: 0
Fax: 0

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038375
PO Date: 11/15/17
Due Date: 11/22/17
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground

Pymt Terms: COD

Freight Terms:

Special Comments: AUSTIN HARDWARE
VISA ACCT: 4514 0310 1017 6390
EXP: 07/21 CID:021

E-MAILED
NOV 15 2017

Items													
Line Item	Part	Rev	Supplier Part No	Item No	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	6411G	-			Loop		Firmed	11/22/17	20 pcs	0 pcs	20 pcs	\$0.63/pcs	\$12.60
Line Item Note job# 168461													
Grand Total:												\$12.60	

Order Notes

Plex 11/15/17 1:32 PM dart.baker.diane

Order Shipped From:

Reading
1001 Rockland St.
Reading, PA 19604
Main Phone: (800) 634-4293



Pack ID 659458	Order Number 1007176
Cust ID 10235	PO Number P0038375
FOB SHIPPING POINT	Page 1 of 1

Packing Slip

Sold To: Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Ship To:

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Order Date	Ship Date	Ship Via / Account	Ordered Entered By	Terms
11/15/2017	11/16/2017	Fedex Ground / 151793240	DBowe	Credit Card

Line / Rel	Austin Part# Customer Part#	Description Customer Part Description	UOM	Order Qty	Ship Qty	Lot Number/ Expiration Date	Total Net Wt
1/1	AH 6411-G ZN	FOOTMAN LOOP	EA	20	20		1.00
SPR-11-21							

Certificate of Conformance: This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog

FedEx ONLY: Employee# Project#
GL Acct Code 0
Cost Center Non-Rev#

Joe E. Lenart Operations Manager

DART
AEROSPACE
S012026



Loop

PART NO: D3031 - 1
Revision:
Operation: Purchasing
Change No:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/21/17
Job No: 168461